



# TECNOPRENE® 3K6ELV0

# **TECNOPRENE®**

PP copolymer, 30% glass fiber reinforced, chemical bonded, elastomer modified, V0

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Resin Identification	PP-GF30	ISO 1043
Part Marking Code	>PP-GF30<	ISO 11469

#### Rheological properties

Melt mass-flow rate	3.4 g/10min	ISO 1133
Melt mass-flow rate, Temperature	230 °C	
Melt mass-flow rate, Load	2.16 kg	

### Typical mechanical properties

Tensile modulus	6700	MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	54	MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	3	%	ISO 527-1/-2
Flexural modulus	6700	MPa	ISO 178
Flexural stress at 3.5%	88	MPa	ISO 178
Charpy notched impact strength, 23°C		kJ/m²	ISO 179/1eA
Poisson's ratio	0.35 <sup>[C]</sup>		

[C]: Calculated

#### Thermal properties

Temperature of deflection under load, 1.8 MPa 1	115 °C	ISO 75-1/-2
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#### Flammability

Burning Behav. at 1.5mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
UL recognition	yes		UL 94
Burning Behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	2.5	mm	IEC 60695-11-10
UL recognition	yes		UL 94
Burning Behav. 5V at thickness h	5VA	class	IEC 60695-11-20
Thickness tested	2.5	mm	IEC 60695-11-20
UL recognition	yes		UL 94

# Physical/Other properties

Density 1460 kg/m<sup>3</sup> ISO 1183

#### Additional information

Processing Notes Storage

This product should be stored in a covered facility and kept away from moisture and heat.

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